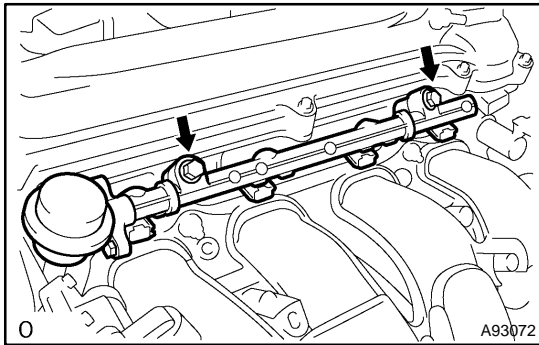


REPLACEMENT

1. WORK FOR PREVENTING GASOLINE FROM SPILLING OUT (See page 11-1)
2. REMOVE AIR CLEANER CAP WITH AIR CLEANER HOSE
3. REMOVE ENGINE COVER SUB-ASSY NO.1
4. DISCONNECT FUEL TUBE SUB-ASSY (See page 16-6)



5. REMOVE FUEL DELIVERY PIPE W/INJECTOR

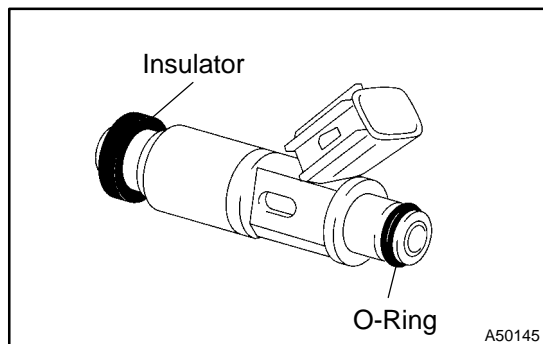
NOTICE:

Be careful not to drop the injectors when removing the delivery pipe.

- (a) Remove the ventilation hose No. 2.
- (b) Disconnect the 4 injector connectors from the injector.
- (c) Remove the 2 clamps and wire harnesses from the delivery pipe.
- (d) Remove the 2 bolts and the delivery pipe together with the 4 injectors.
- (e) Remove the 2 spacers from the cylinder head.

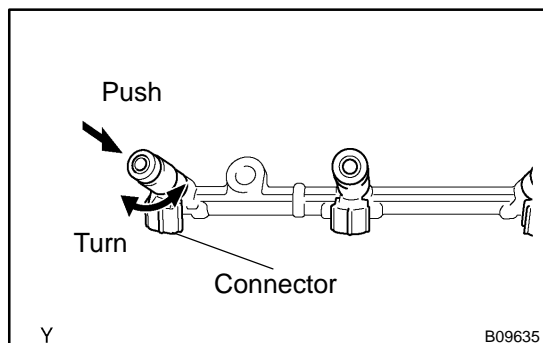
6. REMOVE FUEL INJECTOR ASSY

- (a) Pull out the 4 injectors from the delivery pipe.



7. INSTALL FUEL INJECTOR ASSY

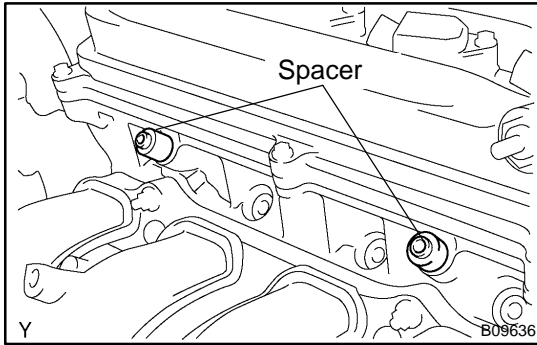
- (a) Install a new insulator to each injector.
- (b) Apply a light coat of grease or gasoline to a new O-ring and install to each injector.



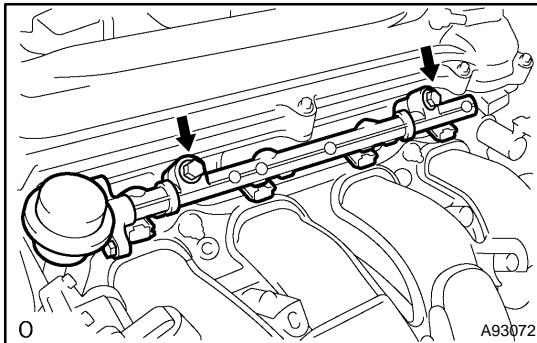
- (c) Apply a light coat of grease or gasoline on the place where a delivery pipe touches the O-ring.
- (d) To install the fuel injector into the fuel delivery pipe, push the fuel injector while twisting it back and forth.
- (e) Install the 4 injectors.

NOTICE:

- Be careful not to twist the O-ring.
 - After installing the fuel injector, check that it turns smoothly. If not, reinstall it with a new O-ring.
- (f) Position the injector connector downward.

**8. INSTALL FUEL DELIVERY PIPE W/INJECTOR**

- (a) Place the 2 spacers in position on the cylinder head.
- (b) Place the delivery pipe together with the 4 injectors in position on the cylinder head.



- (c) Temporarily install the 2 bolts holding the delivery pipe to the cylinder.

NOTICE:

After installing the fuel injector, check that it turns smoothly. If not, reinstall it with a new O-ring.

- (d) Position the injector connector outward.
- (e) Tighten the 2 bolts holding the delivery pipe to the cylinder head.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

9. CONNECT FUEL TUBE SUB-ASSY**10. INSPECT FOR FUEL LEAKS (See page 11-4)****11. INSTALL ENGINE COVER SUB-ASSY NO.1 (See page 14-24)****12. INSTALL AIR CLEANER CAP WITH AIR CLEANER HOSE (See page 14-24)**