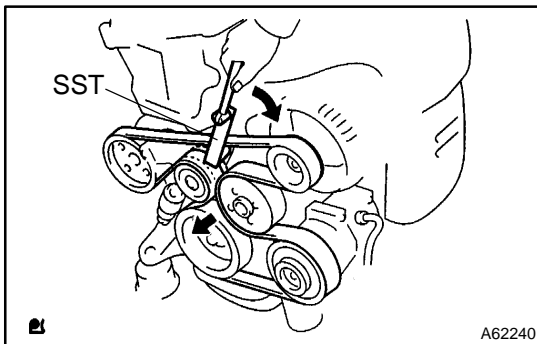


FAN AND GENERATOR V BELT (2AZ-FE)

REPLACEMENT

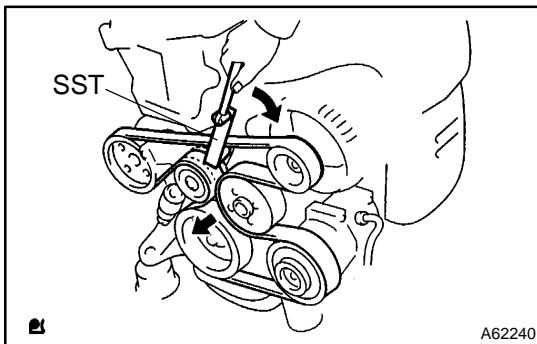
141P1-02

1. REMOVE FRONT WHEEL RH
2. REMOVE FRONT FENDER SPLASH SHIELD FRONT RH
3. REMOVE FRONT FENDER APRON SEAL RH
4. REMOVE ENGINE MOUNTING STAY NO.2 RH
5. REMOVE ENGINE COVER SUB-ASSY NO.1
6. REMOVE ENGINE MOVING CONTROL ROD W/BACKET (See page 14-24)
7. REMOVE ENGINE MOUNTING BRACKET NO.2 RH



8. REMOVE FAN AND GENERATOR V BELT

- (a) Slowly turn the belt tensioner clockwise for more than 3 seconds, and remove the drive belt by using SST.
SST 09843-18030



9. INSTALL FAN AND GENERATOR V BELT

- (a) Slowly turn the belt tensioner clockwise for more than 3 seconds, and install the drive belt by using SST.
SST 09249-63010

10. INSTALL ENGINE MOUNTING BRACKET NO.2 RH
Torque: 52 N·m (531 kgf·cm, 38 ft·lbf)
11. INSTALL ENGINE MOVING CONTROL ROD W/BACKET (See page 14-24)
12. INSTALL ENGINE MOUNTING STAY NO.2 RH
Torque: 64 N·m (653 kgf·cm, 47 ft·lbf)
13. INSTALL FRONT WHEEL RH