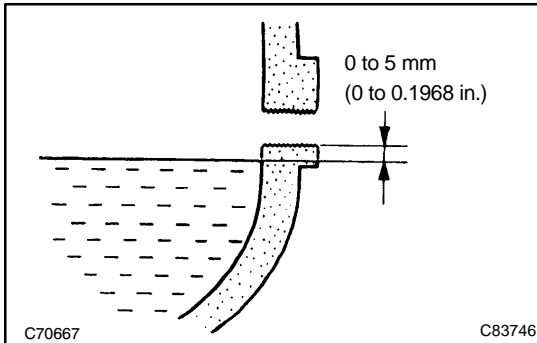


## TRANSFER OIL (4WD)

### ADJUSTMENT

1. REMOVE EXHAUST PIPE ASSY FRONT (3MZ-FE ENGINE TYPE) (SEE PAGE 15-5 )
2. REMOVE EXHAUST PIPE ASSY FRONT (2AZ-FE ENGINE TYPE) (SEE PAGE 15-2 )



### 3. INSPECT TRANSFER OIL

- (a) Remove the No.1 plug and gasket.
- (b) Check the oil level is within 0 to 5 mm (0 to 0.1968 in.) down from the lowest end of the hole for No.1 plug.

#### NOTICE:

- When changing oil, recheck the oil level after driving.
- Excessively large or small quantity of oil may cause some trouble.

- (c) When the oil level is too low, check for oil leakage.
- (d) Tighten the No.1 plug with a new gasket.

**Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)**

### 4. ADD TRANSFER OIL

- (a) Remove the No.1 plug and gasket and supply oil.

#### NOTICE:

- When supplying oil, pour it slowly.
- Repeat supplying oil several times at several minutes interval.

#### HINT:

Within 0 to 5 mm (0 to 0.1968 in.) down from the lowest end of the hole for the No.1 plug.

- (b) After leaving it alone for 5 min., check the oil level again.
- (c) Tighten the No. 1 plug with a new gasket.

5. INSTALL EXHAUST PIPE ASSY FRONT (3MZ-FE ENGINE TYPE) (SEE PAGE 15-5 )
6. INSTALL EXHAUST PIPE ASSY FRONT (2AZ-FE ENGINE TYPE) (SEE PAGE 15-2 )