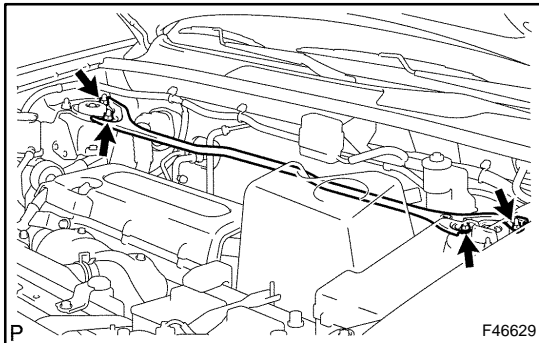


BRAKE MASTER W/PLATE CYLINDER SUB-ASSY REPLACEMENT

320WF-05

HINT:

COMPONENTS: See page 32-18 .



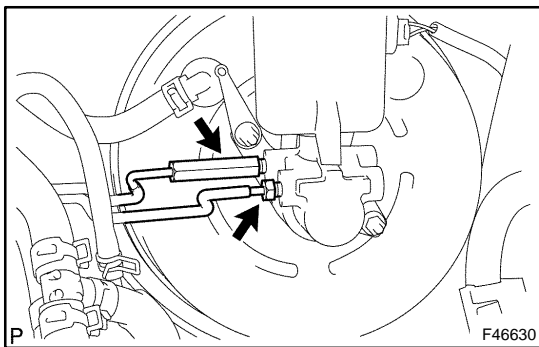
1. REMOVE FRONT SUSPENSION BRACE SUB-ASSY UPPER CENTER

- (a) Remove the 4 nuts and the front suspension brace sub-assy upper center.

2. REMOVE AIR CLEANER ASSY (2AZ-FE ENGINE TYPE) (SEE PAGE 14-24)
3. REMOVE AIR CLEANER CAP SUB-ASSY (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)
4. REMOVE AIR CLEANER FILTER ELEMENT SUB-ASSY (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)
5. REMOVE AIR CLEANER CASE (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)
6. DRAIN BRAKE FLUID

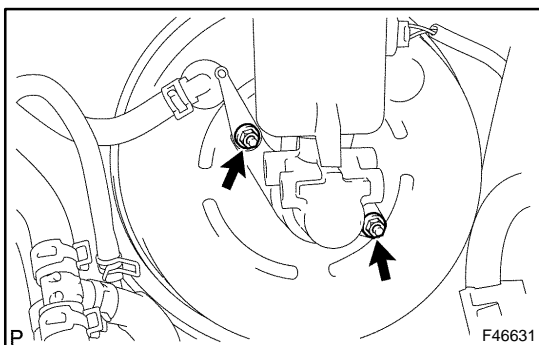
NOTICE:

Wash brake fluid off immediately if it adheres to any painted surface.



7. REMOVE BRAKE MASTER W/PLATE CYLINDER SUB-ASSY

- (a) Using SST, disconnect the 2 brake tubes from the brake master w/plate cylinder sub-assy.
SST 09023-00101
- (b) Disconnect the brake fluid level warning switch connector.



- (c) Remove the 2 nuts, then pull at the check valve bracket and the brake master w/plate cylinder assy.

8. INSPECT AND ADJUST BRAKE BOOSTER PUSH ROD

NOTICE:

Make an adjustment with the brake booster assy having no vacuum. (Depress the brake pedal several times with the engine stopped.)

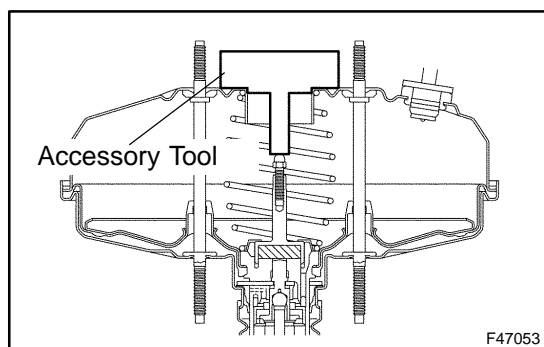
HINT:

Adjustment of the brake booster push rod is performed when the brake master cylinder sub-assy is replaced with a new one. The adjustment is not necessary when the brake master cylinder sub-assy is reinstalled and the brake booster assy is replaced with a new one.

(a) Apply the chalk to the tip of an accessory tool.

HINT:

An accessory tool is enclosed with a new brake master cylinder sub-assy .



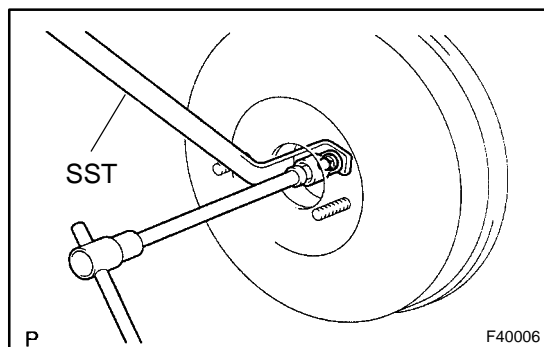
- (b) Place the accessory tool to the brake booster assy.
 (c) Measure the clearance between the brake booster push rod and accessory tool.

Clearance: 0 mm (0 in.)

HINT:

Adjust the clearance in following cases:

- If there is a clearance between the accessory tool and the shell of the brake booster (floating accessory tool), the push rod is protruding too far.
- If the chalk does not stick on the tip of the brake booster push rod, the push rod protrusion is insufficient.

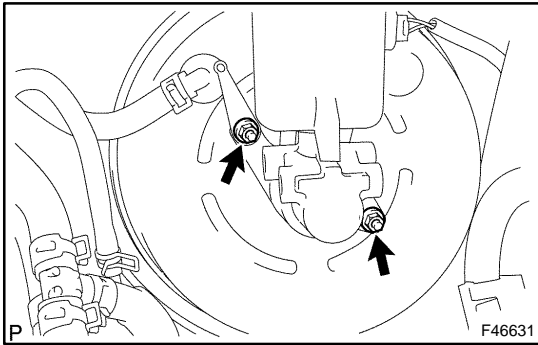


- (d) If clearance is outside the specified range, fix the push rod using SST and adjust the length of the protruding adjusting bolt.

SST 09737-00020

HINT:

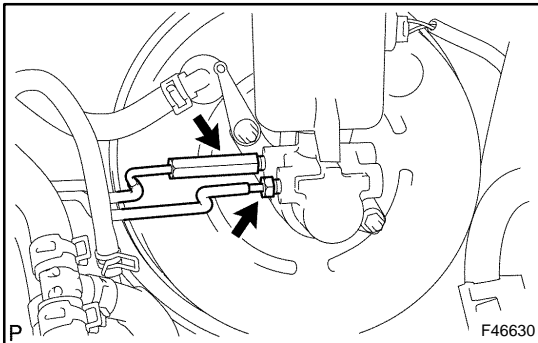
When adjusting the push rod, depress the brake pedal sufficiently so that the push rod sticks out.



9. INSTALL BRAKE MASTER W/PLATE CYLINDER SUB-ASSY

- (a) Install the brake master w/ plate cylinder sub-assy and the check valve bracket with the 2 nuts.

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)



- (b) Using SST, connect the 2 brake tubes to the brake master w/ plate cylinder assy.

SST 09023-00101

Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

- (c) Connect the brake fluid level warning switch connector.

10. FILL RESERVOIR WITH BRAKE FLUID (SEE PAGE 32-4)

11. BLEED MASTER CYLINDER (SEE PAGE 32-4)

SST 09023-00101

12. BLEED BRAKE LINE (SEE PAGE 32-4)

13. BLEED BRAKE ACTUATOR ASSY (SEE PAGE 32-4)

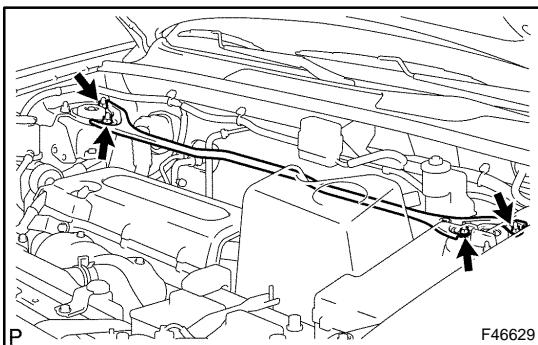
14. CHECK FLUID LEVEL IN RESERVOIR (SEE PAGE 32-4)

15. INSTALL AIR CLEANER ASSY (2AZ-FE ENGINE TYPE) (SEE PAGE 14-24)

16. INSTALL AIR CLEANER CASE (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)

17. INSTALL AIR CLEANER FILTER ELEMENT SUB-ASSY (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)

18. INSTALL AIR CLEANER CAP SUB-ASSY (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)



19. INSTALL FRONT SUSPENSION BRACE SUB-ASSY UPPER CENTER

- (a) Install the front suspension brace sub-assy upper center with the 4 nuts.

Torque: 80 N·m (816 kgf·cm, 59 ft·lbf)

20. CHECK BRAKE FLUID LEAKAGE

21. CHECK FLUID LEVEL IN RESERVOIR (SEE PAGE 32-4)