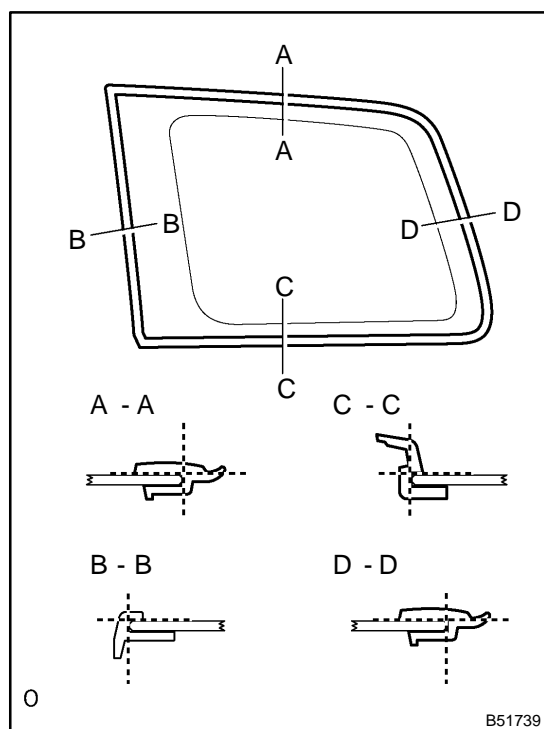


REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
 - The procedures listed below are for the LH side.
 - Use the same procedures for the LH side and RH side.
 - A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).
1. REMOVE REAR NO. 1 SEAT ASSY (W/O REAR NO.2 SEAT) (See page 72-28)
 2. REMOVE REAR DOOR SCUFF PLATE LH (See page 76-21)
 3. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH (See page 76-21)
 4. REMOVE TONNEAU COVER ASSY (W/ TONNEAU COVER) (See page 76-21)
 5. REMOVE DECK BOARD SUB-ASSY NO.2 (See page 76-21)
 6. REMOVE DECK BOARD SUB-ASSY NO.3 (See page 76-21)
 7. REMOVE DECK BOARD SUB-ASSY (See page 76-21)
 8. REMOVE DECK FLOOR BOX REAR (See page 76-21)
 9. REMOVE DECK SIDE TRIM BOX LH (See page 76-21)
 10. REMOVE DECK SIDE TRIM BOX RH (See page 76-21)
 11. REMOVE DECK FLOOR BOX FRONT (W/O REAR NO.2 SEAT) (See page 76-21)
 12. REMOVE REAR FLOOR FINISH PLATE (See page 76-21)
 13. REMOVE DECK BOARD BRACKET REINFORCEMENT (W/ REAR NO.2 SEAT) (See page 76-21)
 14. REMOVE REAR NO. 2 SEAT ASSY (W/ REAR NO.2 SEAT) (See page 72-61)
 15. REMOVE REAR NO.1 SEAT BELT ASSY OUTER LH (See page 61-15)
 16. REMOVE REAR NO.2 SEAT BELT ASSY OUTER LH (W/ REAR NO.2 SEAT) (See page 61-22)
 17. REMOVE DECK SIDE TRIM COVER LH (See page 76-21)
 18. REMOVE REAR COMBINATION LAMP SERVICE COVER LH (See page 76-21)
 19. REMOVE ROPE HOOK (See page 76-21)
 20. REMOVE REAR SEAT TRACK COVER LH (W/ REAR NO.2 SEAT) (See page 72-44)
 21. REMOVE DECK TRIM SIDE PANEL ASSY LH (See page 76-21)
 22. REMOVE QUARTER PILLAR GARNISH LH (See page 76-21)
 23. REMOVE ROOF SIDE RAIL GARNISH SUB-ASSY LH (See page 76-21)
 24. REMOVE ROOF SIDE GARNISH ASSY INNER LH (See page 76-21)



25. REMOVE QUARTER WINDOW ASSY LH

- (a) Using a knife, cut off the moulding, as shown in the illustration.

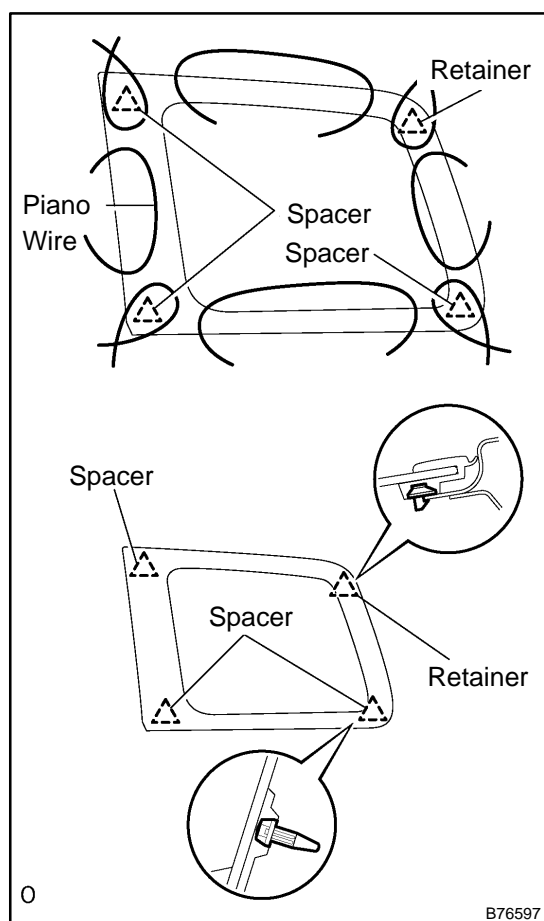
NOTICE:

Be careful not to damage the vehicle body with the knife.

- (b) Disconnect the connector.
(c) Remove the remaining moulding.

HINT:

Make a partial cut in the moulding. Then, pull and remove it by hand.



- (d) From the interior, insert piano wires between the vehicle body and glass, as shown in the illustration.

- (e) Tie object that can serve as handles (for example, wooden blocks) to all wire ends.

HINT:

Apply protective tape to the outer surface of the vehicle body to prevent its surface from being scratched.

NOTICE:

When separating the glass from the vehicle, be careful not to damage the vehicle's paint or interior/exterior ornaments.

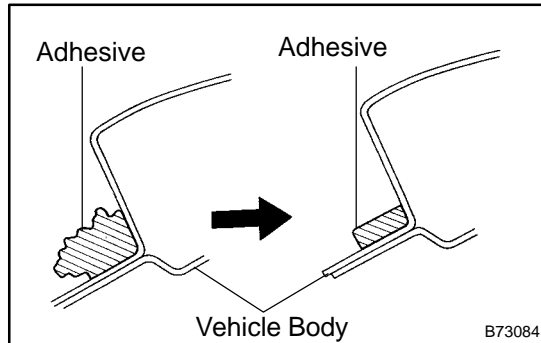
- (f) Cut through the adhesive by pulling the piano wire around the glass.
(g) Using a suction cup, remove the glass.

NOTICE:

Leave as much adhesive on the vehicle body as possible when removing the glass.

26. INSTALL QUARTER WINDOW GLASS SPACER

- (a) Clean the installation area.
- (b) Install new spacers onto the glass.

**27. INSTALL QUARTER WINDOW ASSY LH**

- (a) Clean and shape the contact surface of the vehicle body.
 - (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

NOTICE:

Be careful not to damage the vehicle body.

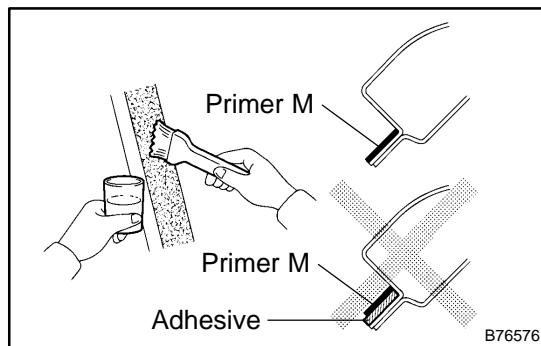
HINT:

Leave as much adhesive on the vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



- (b) Using a brush, coat the exposed part of the vehicle body on the vehicle side with Primer M.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Do not coat the adhesive with Primer M.**
- **Throw away any leftover Primer M.**
- **Do not apply too much Primer M.**

- (c) Using brush or sponge, coat the edge of the glass and the contact surface with Primer G.

HINT:

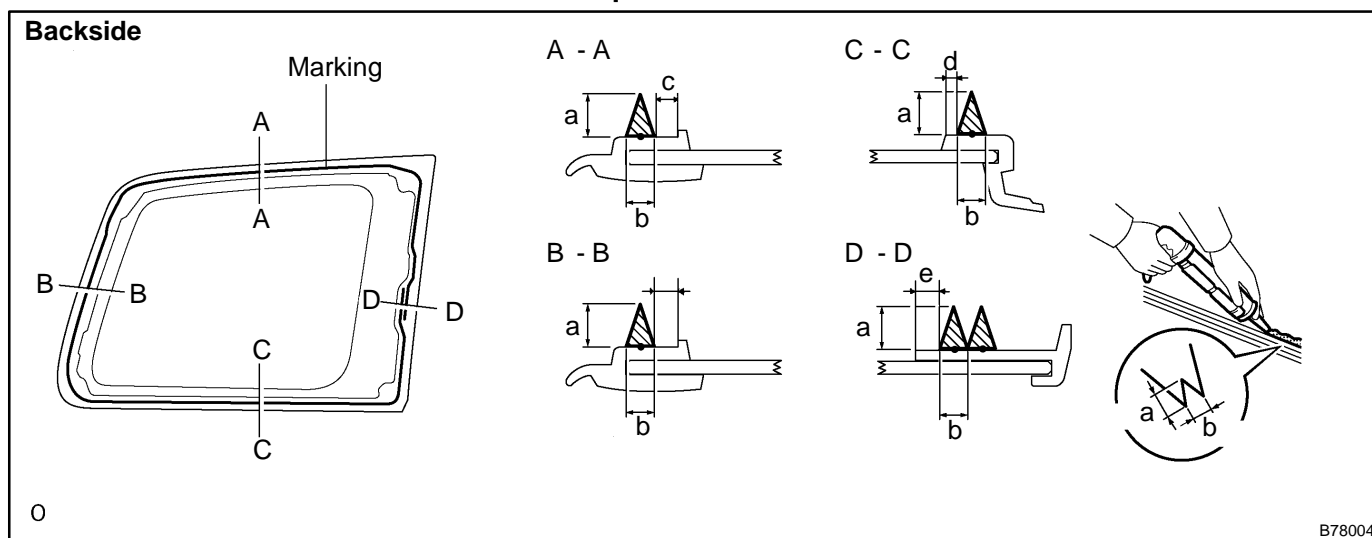
If an area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
- **Throw away any leftover Primer G.**
- **Do not apply too much Primer G.**

(d) Apply adhesive.

Adhesive: Part No. 08850-00801 or equivalent



(1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Usage timeframe:

Temperature	Usage Timeframe
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

(2) Load the sealer gun with the cartridge.

(3) Coat the glass with adhesive, as shown in the illustration.

Specification:

Area	Measurement
a	8 mm (0.31 in.)
b	6 mm (0.24 in.)
c	5 mm (0.20 in.)
d	2 mm (0.08 in.)
e	4 mm (0.16 in.)

- (e) Install the quarter window to the vehicle body.
- (1) Hold the quarter window in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
 - **Check that the spacers are attached to the vehicle body correctly.**
 - **Check that the vehicle body and glass have a small gap between them.**
- (2) Lightly press the front surface of the glass to ensure that the glass is securely fit to the vehicle body.

NOTICE:

Do not drive the vehicle for the amount of time described in the table below.

Minimum time:

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours

28. CHECK FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leaks with auto glass sealer.