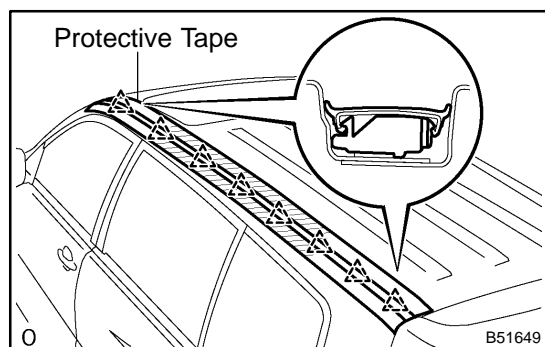


ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT

7602B-07

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
- On the RH side, use the same procedures as on the LH side.



1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- Cover the circumference of the moulding with protective tape for protection.
- Using a remover for the roof moulding, release the engagements of the clips in both front and rear ends of the moulding, and then remove the moulding.

NOTICE:

- Do not remove the clips.
- In case that the clips are damaged or removed accidentally, exchange them for supplied ones.

2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.2

NOTICE:

Only when exchanging the clips.

- Remove the adhesive tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Using a heat light, heat up the clip installation surfaces of the body and moulding.

Heating temperature:

Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

- Set the supplied clips into the positions as shown in the illustration, and press-fit those clips by hand to install them.
- Install the moulding when 30 minutes or more have passed after press-fitting the clips.

HINT:

- Initial hardening time: 30 minutes
- Prefect hardening time: 24 hours

