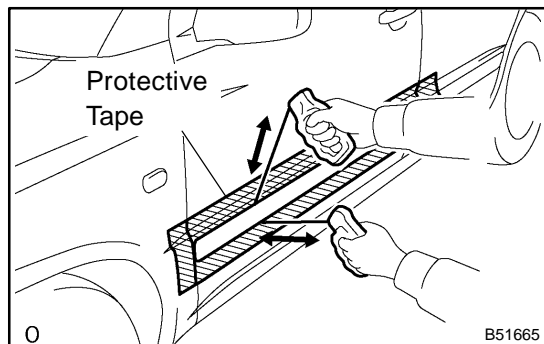


OUTSIDE MOULDING REPLACEMENT

7615W-01

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.

**1. REMOVE OUTSIDE MOULDING**

- (a) Using a heat light, heat the body and moulding to 40 to 60°C (104 to 140°F).

NOTICE:

Do not heat the body and moulding excessively.

- (b) Tie both piano wire ends to a wooden block or a similar object.
- (c) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

NOTICE:

- **If reusing the moulding, take care not to damage the moulding.**
- **Do not damage the body.**

2. INSTALL OUTSIDE MOULDING

- (a) Using a heat light, heat the body mounting surface to 40 to 60°C (104 to 140°F).

NOTICE:

Do not heat the body excessively.

- (b) Remove the protective tape from the body.
- (c) Wipe off the stains with cleaner.

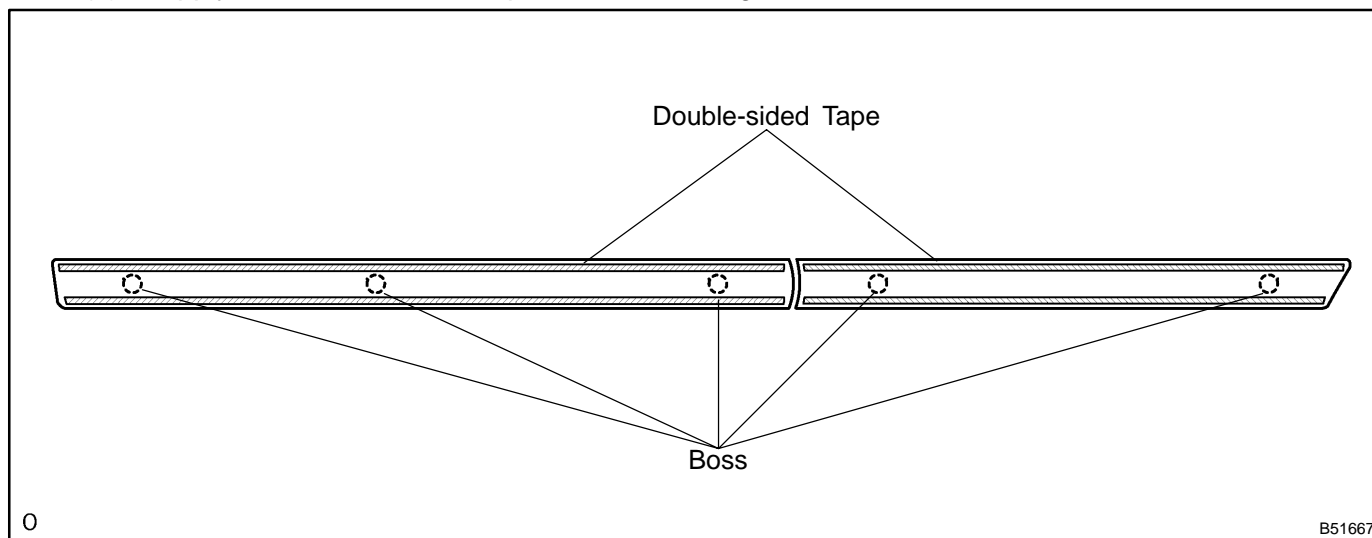
(d) Clean the moulding (if reusing the moulding).

- (1) Using a heat light, heat the body and moulding to 20 to 30°C (68 to 86°F).

NOTICE:

Do not heat the body and moulding excessively.

- (2) Remove the double-sided tape from the moulding.
 (3) Wipe off the stains with cleaner.
 (4) Apply new double-sided tape to the moulding as shown in the illustration.



(e) Using a heat light, heat the body and moulding.

Heating temperature:

Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

- (f) Remove the peeling paper from the moulding face.

NOTICE:

When the peeling paper is removed, take care that dirt or dust do not stick to the adhesive area.

- (g) Attach the moulding securely to the body, as shown in the illustration.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.