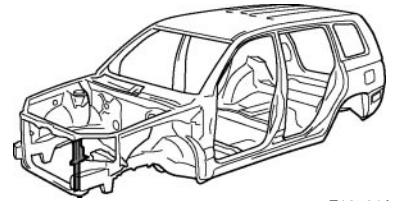


## FRONT CROSSMEMBER SIDE GUSSET (ASSY)

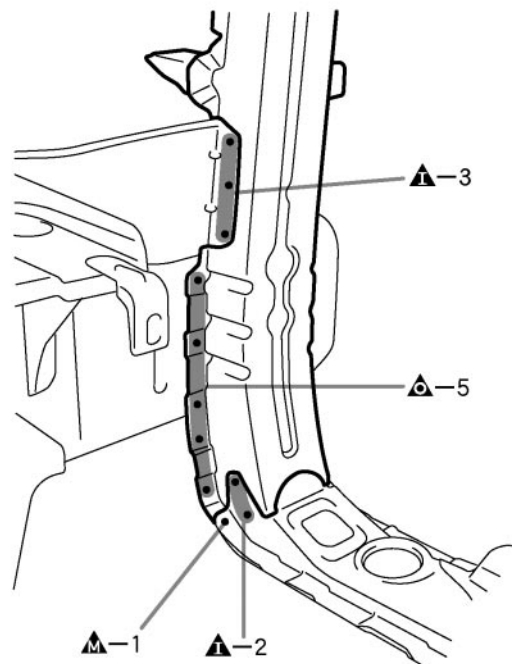
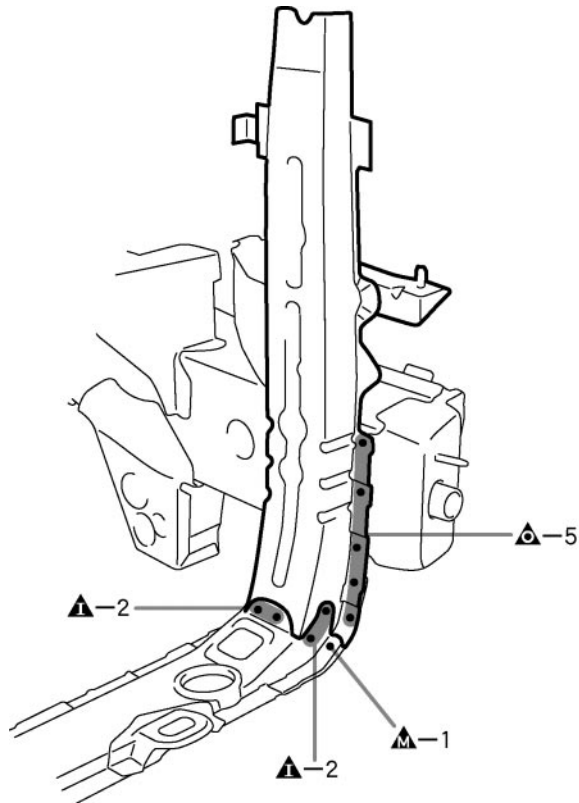
### REPLACEMENT

With the radiator upper support removed.



F16701A

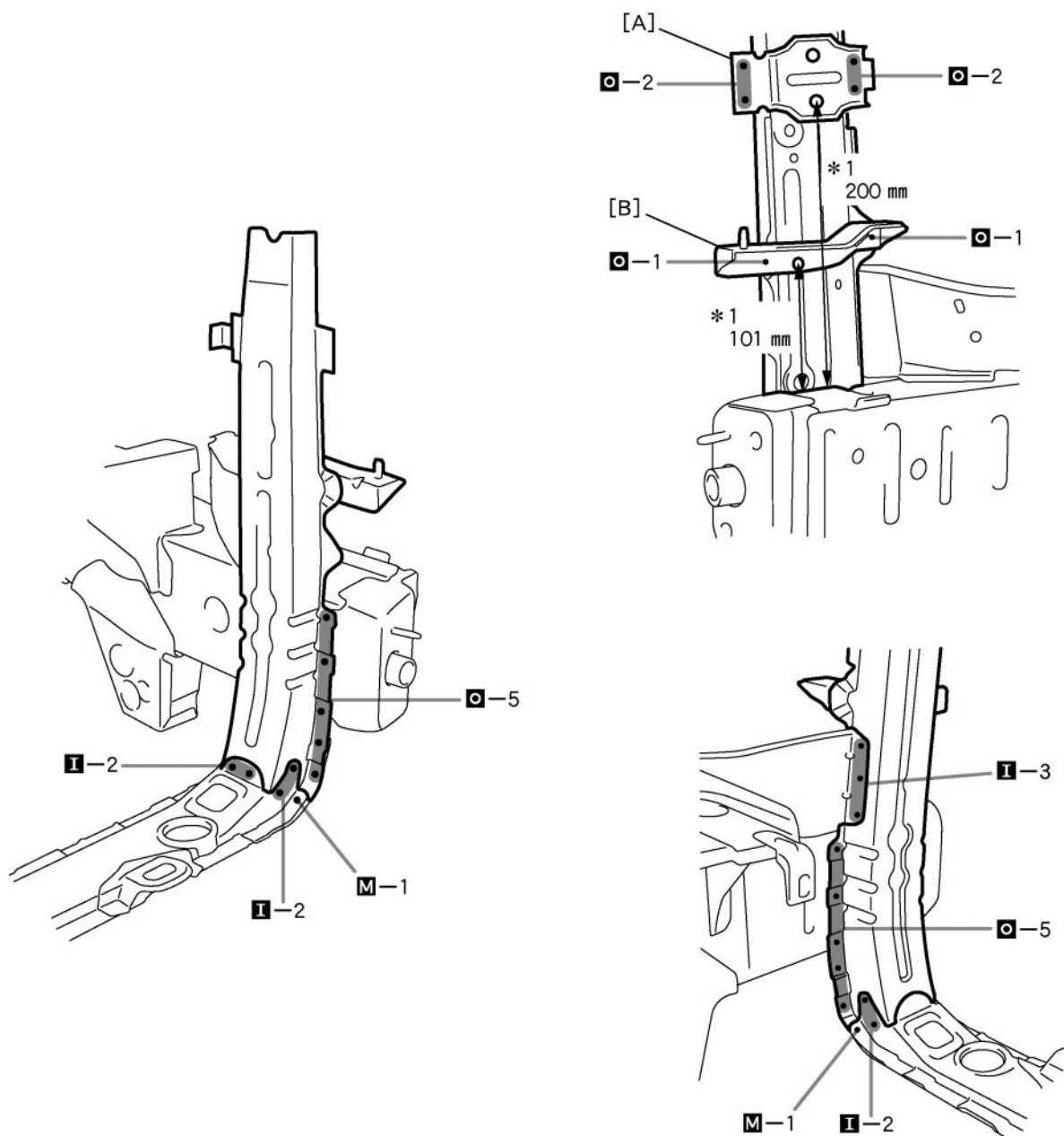
### REMOVAL



F16701

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16702

**POINT**

1 \*1: Reference value

**PART NAME**

[A] Radiator Support Extension    [B] Front Bumper Support  
 101 mm (3.98 in.)      200 mm (7.87 in.)